CIGARETTE SPECIFICATION

LOUISVILLE
CHESTERFIELD KS FILTERED SP
BRAND CODE-05030 (STD)

EFFECTIVE DATE: 11/20/95
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	14.0 MG/CIGT	13.5 - 14.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	63.0	MM				
FILTER LENGTH	:	21.0	MM				
TIPPING LENGTH	:	26.000	MM				
TOTAL R.T.D.	:	4.60	IN. H2O				
DILUTION TARGET	:	12.0 +/-	5.0 %				

TIPPING PAPER : 52MM X 3500M CORK (M-P/C) GSR 757/M2 14-314-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A5420 - 12.50% CHESTERFIELD FILTERED SP - "FAMOUS" BLEND

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : CHESTERFIELD

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHGD FROM 33CU
: (10-774-A) TO 46NC (10-775-A) TO REDUCE TAR. TPG
: 14-543-A REMOVED FROM SPEC, INVENTORY DEPLETED.
: NO WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

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